



(12) EUROPEAN PATENT APPLICATION

(43) Date of publication:  
29.11.2000 Bulletin 2000/48

(51) Int. Cl.<sup>7</sup>: F16L 21/08

(21) Application number: 00304513.5

(22) Date of filing: 26.05.2000

(84) Designated Contracting States:  
AT BE CH CY DE DK ES FI FR GB GR IE IT LI LU  
MC NL PT SE  
Designated Extension States:  
AL LT LV MK RO SI

(72) Inventors:  
• Miyajima, Atsuo  
Inuyama-shi, Aichi-ken 484-0894 (JP)  
• Sakazaki, Kazushige  
Komaki-shi, Aichi-ken 485-0831 (JP)

(30) Priority: 27.05.1999 JP 14804099  
12.05.2000 JP 2000140833

(74) Representative:  
Copsey, Timothy Graham et al  
Kilburn & Strode,  
20 Red Lion Street  
London WC1R 4PJ (GB)

(71) Applicant:  
Tokai Rubber Industries, Ltd.  
Komaki-shi, Aichi-ken, 485-8550 (JP)

(54) Tube clamping structure

(57) Tube 1 is comprised with an engaging end portion 11 formed on one end thereof and an annular concave portion 1b formed on the engaging end portion at a position remote from the end surface in the axial direction; an elastic sealing member 2 is comprised with an inner tube 21, which has an outer peripheral surface to be fitted to an inner peripheral surface 13 of the tube, and an outer tube portion 22, which is provided at one end side of the inner tube portion that is bent outwardly over as to cover one end surface of the engaging end portion while covering the outer peripheral surface of the engaging end portion 11; and an elastic sealing member 2, which comprises an annular concave portion 2b formed on the inner peripheral surface of the inner tube portion and an annular protrusion 2a matching the annular concave portion 1b of the tube formed on the outer peripheral surface, is inserted into the tube. Thereafter, clamping of the outer periphery of the outer tube portion is performed through a clamping member 4 by inserting the tube with the elastic sealing member being inserted thereto until the annular protrusion 3a of the opposing member is fitted to the annular concave portion 2b.

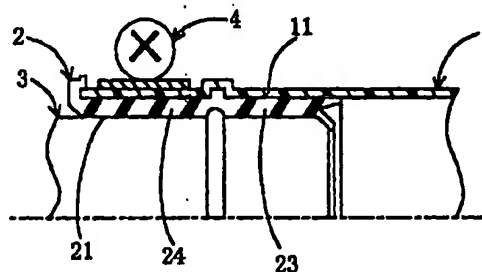


Fig. 9

## Description

prising:

[0001] The present invention relates to a tube clamping structure in which a tube and a tubular opposing member such as a rigid pipe made, for instance, of resin, metal, etc. are connected in a fluid-tight condition. Such a structure is favorably used for clamping structures between tubes and metallic pipes for use in automobiles calling for resistance to gasoline.

[0002] A conventionally known clamping structure of this type is disclosed in Japanese Patent Unexamined Publication No. 4-171391 (1992). More particularly, this is a clamping structure as illustrated in Fig. 10 between a thin wall tube 7 and a metallic tube 5 arranged in the following manner: a connecting portion of the thin wall tube 7 is fitted to an outer periphery portion of a connecting portion of the metallic tube 5; a protecting sleeve 6, which is made of the same material as the thin wall tube 7, is fitted to an outer periphery portion of the connecting portion of the thin wall tube 7; and the outer periphery portion of the connecting portion of the protecting sleeve 6 is swaged by a metallic sleeve 8 at least at two spots that are located remote from each other. The structure is further arranged in that at least one groove 5a is provided on the outer periphery portion of the metallic tube 5, the groove 5a being located on either one of the at least two swaging portions and assuming a dimension such that its depth dimension is smaller than half a thickness of the thin wall tube and its width dimension is smaller than a width dimension of the swaging portion located at one spot of the metallic sleeve 8.

[0003] However, since relatively hard resin was employed for the thin wall tube 7, drawbacks were presented in that sealing properties between an inner peripheral surface of the tube and an outer peripheral surface of the metallic tubes 5 were inferior. While structures are accordingly employed for strongly swaging the sleeve from the outer periphery in order to improve sealing properties, it is difficult to employ such structures in assembly worksites for automobiles or the like, since such swaging operations need to be performed by using a swaging device. Problems of leakage of fluid were also presented that were due to creases generated in the course of swaging.

[0004] The present invention has been made in view of these circumstances, and it is a first object of the present invention to provide a tube connecting structure capable of easily improving sealing properties between tubes and tubular opposing members in addition to enabling easy connection at any spot, e.g. assembly worksites for automobiles. It is another object of the present invention to provide a tube connecting structure for preventing leakage of fluid owing to creases generated in the course of swaging.

[0005] For achieving the above objects, the present invention provides a tube clamping structure for connecting an opposing member to one end of a tube com-

a tube extending from one end to another end; an engaging end portion being formed at one end of the tube and extending in an axial direction, and including an annular concave portion that is formed at an inner peripheral surface thereof and that is located to be remote from an one end surface in the axial direction; a tubular elastic sealing member inserted and attached to the engaging end portion of the tube; a tubular opposing member comprised with an inserting end portion that can be inserted into an inner periphery of the elastic sealing member and including an annular protrusion projecting outward from its outer peripheral surface in a radial direction and being located remote from a tip end thereof; and a clamping member annularly disposed on the outer periphery of the tube, wherein the elastic sealing member is comprised of an inner tube portion with an outer peripheral surface that is fitted to an inner peripheral surface of the engaging end portion of the tube and an outer tube portion provided at one end side of the inner tube portion, being bent outwardly over as to cover the one end surface of the engaging end portion while covering the outer peripheral surface of the engaging end portion, wherein the outer peripheral surface of the inner tube portion is comprised with an annular fitting convex portion matching the annular concave portion of the tube, and the inner peripheral surface thereof with an annular fitting concave portion for fitting the annular protrusion of the opposing member, and wherein the clamping member is clamped on the outer periphery of the outer tube portion with the inserting end portion of the opposing member being inserted and attached to the inner peripheral surface of the tubular elastic sealing member.

[0006] In the present invention, the opposing member is held against the tubular elastic sealing member so as to be immovable in the axial direction owing to the above-described arrangement in which the tube is comprised with the engaging end portion with an annular concave portion being formed at a position being remote from one end surface thereof in the axial direction, in which the tubular elastic sealing member is comprised of an inner tube portion with an outer peripheral surface and fitted to an inner peripheral surface of the engaging end portion of the tube, and an outer tube portion provided at one end side of the inner tube portion, being bent outwardly over as to cover one end surface of the engaging end portion while covering the outer peripheral surface of the engaging end portion, and in which the outer peripheral surface of the inner tube portion is comprised with an annular protrusion matching the annular concave portion of the tube and the inner peripheral surface thereof with a fitting concave portion for fitting the annular protrusion of the opposing mem-

ber. The tubular elastic sealing member is further held against the tube so as to be immovable in the axial direction.

[0007] One end of the tube is pinched and held between the inner tube portion and the outer tube portion of the elastic sealing member and is clamped by a clamping member from the outer periphery of the outer tube portion. Thus, it is possible to prevent the opposing member from slipping off the tube.

[0008] It is also possible to provide an annular convex portion at an intermediate portion of the engaging end portion as to project outward from the outer peripheral surface of the engaging end portion in the radial direction. The annular convex portion serving to secure creases that are generated at the engaging end portion in the course of clamping, it is enabled to improve sealing properties between the engaging end portion of the tube, the inner tube portion of the elastic sealing member, and the inserting end portion of the opposing member.

[0009] It is alternatively possible that employ an arrangement in which the annular concave portion formed on the inner peripheral surface of the engaging end portion is formed at an intermediate portion of the engaging end portion, in which the clamping member is disposed on a location closer to the one end than the annular convex portion, and in which the inner tube portion of the elastic sealing member is provided with an extension extending inward from the annular fitting convex portion of the inner tube portion in the axial direction. By the provision of the extension at the inner tube portion of the elastic sealing member, sealing between both end of the engaging end portion can be reliably performed without being affected through clamping with the extension being located remote from the portion at which clamping through the clamping member is performed.

[0010] A portion of the engaging end portion of the tube ranging from the annular concave portion to the one end surface may be formed to assume a wave-shaped tubular portion with waveforms being formed in a peripheral direction. With this arrangement, it is possible to secure sealing properties at the clamping portion and to reliably prevent leakage of fluid because generation of creases can be smoothed out through the wave-shaped tubular portions at portion where clamping of the clamping member is performed.

[0011] At least one slit extending from the one end surface in the direction of the annular concave portion may be provided at the engaging end portion of the tube in the peripheral direction thereof. With this arrangement, it is possible to secure sealing properties at the clamping portion and to reliably prevent leakage of fluid because generation of creases can be smoothed out through the slits where clamping of the clamping member is performed. Note that it is easier to form slits rather than wave-shaped tubular portions.

[0012] An inner end portion of the inner tube portion

in the axial direction may be branched at an intermediate position in a thickness direction to comprise an annular outer branch portion and an inner branch portion that respectively extend outward and inward with respect to the radial direction in an inclined manner. With this arrangement, sealing properties can be favorably secured with the inner tube portion closely contacting the engaging end portion at the outer branch portion, while the inner branch portion closely contacts the opposing member for favorably securing sealing properties.

[0013] The inner tube portion may be alternatively comprised of a base portion extending outward in the axial direction from the annular fitting concave portion and an extension extending inward in the axial direction from the fitting concave portion, wherein the base portion assumes an inner diameter that is slightly larger than an outer diameter of the inserting end portion of the opposing member while the extension assumes an inner diameter that is slightly smaller than the outer diameter of the inserting end portion of the opposing member. With this arrangement, it is possible to readily insert the inserting end portion to the base portion while improving sealing properties between the elastic sealing member and the inserting end portion in the extension.

[0014] It is also possible to provide annular projecting sealing portions that coaxially project outward and inward in radial directions on a plurality of spots on the outer peripheral surface and the inner peripheral surface of the extension of the inner tube portion in the axial direction. With this arrangement, sealing properties can be favorably secured with the projecting sealing portion projecting outward of the inner tube portion closely contacting the engaging end portion, and further favorably securing sealing properties with the projecting sealing portion projecting inward of the inner tube portion closely contacting the opposing member.

[0015] The tube may be arranged either as a single-layered structure of resin, a double-layered structure with an inner layer of resin, conductive resin or metallic film and an outer layer of resin, or a triple-layered structure with an adhesive layer being formed intermediate of the inner layer and outer layer. With this arrangement, it is enabled to select tube structures in accordance with various purposes.

[0016] The elastic sealing member of the present invention may be alternatively arranged to comprise an enveloping portion covering only the one end surface of the engaging end portion of the tube and an inner tube portion including an outer peripheral surface that is fitted to the inner peripheral surface of the engaging end portion, an annular fitting convex portion formed on the outer peripheral surface of the inner tube portion that matches the annular concave portion of the tube, and an annular fitting concave portion formed on the inner peripheral surface of the inner tube portion that fits the annular protrusion of the opposing member, wherein

the clamping member is clamped on the outer periphery of the engaging end portion when employing such a structure. By omitting the outer tube portion of the elastic sealing member in this manner, it is possible to readily insert the elastic sealing member to the tube while still exhibiting the above effects.

[0017] The present invention may be put into practice in various ways and various preferred embodiments will be described by way of example to illustrate the invention with reference to the accompanying drawings, in which:

Fig. 1 is a sectional view of a main portion of one embodiment of the tube clamping structure of the present invention with a lower half of the structure being omitted.

Fig. 2 is a sectional view of a main portion with the lower half being omitted for explaining methods for clamping by using the structure of Fig. 1.

Fig. 3 is a sectional view of a main portion of the structure with the lower half of a tube as used in the structure of Fig. 1 being omitted.

Fig. 4 is a sectional view of the structure with the lower half of an elastic sealing member as used in the structure of Fig. 1 being omitted.

Fig. 5 is a perspective view for explaining another embodiment (Modified Form 1) of the present invention.

Fig. 6 is a front view seen from the left of Fig. 5 with the lower half of the structure being omitted.

Fig. 7 is a perspective view for explaining another embodiment (Modified Form 2) of the present invention.

Fig. 8 is a sectional view of a main portion (of the structure) for explaining another embodiment (Modified Form 3) of the present invention with the lower half of the structure being omitted.

Fig. 9 is a sectional view of a main portion (of the structure) for explaining another embodiment (Modified Form 4) of the present invention with the lower half of the structure being omitted.

Fig. 10 is a sectional view of a main portion of the structure for explaining a prior art clamping structure.

[0018] As illustrated in Fig. 2, an opposing member 3 is inserted into an engaging end portion 11 formed at one end of a tube 1 with an elastic sealing member 2 comprised of an inner tube portion 21 and an outer tube portion 22 being fitted thereto, and an outer periphery of the elastic sealing member is clamped by a clamping member 4 such as a clamp to thereby connect the tube and the opposing member in a fluid-tight manner. The structure of the tube 1 may be (1) a single-layered structure of PA6, PA12, PA11, (2) a double-layered structure with an inner layer made of ETFE, THV (a copolymer of TFE, HFP, VDF), PBN, PBT, EVOH, PVDF etc., these materials being imparted with conductivity, metallic foils

of steel, stainless steel, aluminum etc., and an outer layer made of resin such as PA6, PA12, PA11, PE, PP etc., and (3) a triple-layered structure with an adhesive layer being provided intermediate of the double-layered structure of above (2).

[0019] The tube clamping structure of the present invention will now be explained in details.

[0020] The tube is formed through blow molding or corrugated molding, is comprised with an engaging end portion at one end thereof to which an elastic sealing member is attachable, and is formed with an annular protuberance with a concave portion being formed on its inner peripheral surface and with a projecting portion formed on an outer peripheral surface thereof. The elastic sealing member is arranged to provide a fit by inserting an opposing member therein, and is comprised with an outer tube portion fitting to an outer peripheral surface of the engaging end portion and with an inner tube portion fitting to an inner peripheral surface of the engaging end portion. The inner tube portion is comprised with an annular protuberance with an annular fitting concave portion formed on an inner peripheral surface thereof and an annular fitting convex portion formed on an outer peripheral surface thereof, and wherein the annular protuberance forms a boundary between a base portion on the end surface side and an extension on the opposite side. The opposing member, which may be inserted into the elastic sealing member, is a metallic tubular object with an annular protrusion formed at one end thereof for fitting to the concave portion of the elastic sealing member. A metallic clamp and the rest that is annularly clamped on an outer periphery of the outer tube portion may be employed as the clamping member.

[0021] Embodiments of the present invention will now be explained in details based on the drawings. The present invention relates to a tube clamping structure for connecting an opposing member 3 such as pipe to one end of a tube 1, and a preferred embodiment of the present invention will be explained based on Figs. 1 to 4. In the drawings, 1 denotes a tube, as illustrated in Fig. 3, the tube 1 being provided with an engaging end portion 11 at one end thereof that extends in an axial direction to suit a length of an inserting end portion 31 of an opposing member 3 as it will be explained later, wherein the engaging end portion 11 is formed with an annular concave portion 1b on an inner peripheral surface 13 of the engaging end portion 11 at an intermediate position remote from the end surface in the axial direction. It is preferable that an annular convex portion 1a be integrally formed on an outer peripheral surface 12 through blow molding to correspond to this annular concave portion 1b.

[0022] A tubular elastic sealing member 2 is inserted from the one end surface into the engaging end portion 11 of the tube 1 to be placed at a specified position to be immovable in the axial direction. The elastic sealing member 2 is comprised, as illustrated in Figs. 2

and 4, of an inner tube portion 21 having an outer peripheral surface that is fitted to an inner peripheral surface 13 of the tube 1, and a cap-like outer tube portion 22 integrally formed to one end side of the inner tube portion 21 that is bend outwardly over as to cover an end surface of the engaging end portion 11 and to cover the outer peripheral surface 12 of the engaging end portion 11.

[0023] The inner tube portion 21 is arranged in that an inner peripheral surface thereof is formed with an annular fitting concave portion 2b into which an annular protrusion 3a of the opposing member 3 fits, and in that an outer peripheral surface thereof is formed with an annular fitting convex portion 2a as illustrated in Fig. 2 to match the annular concave portion 1b of the tube 1. The inner tube portion 21 is further comprised of an extension 23 extending inward from the annular fitting convex portion 2a in the axial direction and of a base portion 24 extending outward from the annular fitting convex portion 2a in the axial direction.

[0024] An inner end portion of the extension 23 in the axial direction branches at an intermediate position in a thickness direction as illustrated in Fig. 4 to form annular outer branch portion 23a and an inner branch portion 23b extending towards outward and inward in radial directions and to be inclined at specified angles with respect to an axis. With this arrangement, the inner tube portion 21 is capable of securing favorable sealing properties through close contact between the outer branch portion 23a and the engaging end portion 11 while further securing favorable sealing properties through close contact between the inner branch portion 23b and the opposing member 3.

[0025] The inserting end portion 31 of the opposing member 3 is placed into the inner peripheral surface of the tubular elastic sealing member 2. As illustrated in Fig. 2, the opposing member 3 is arranged in that an annular protrusion 3a matching the annular fitting concave portion 2b of the elastic sealing member 2 is formed at the inserting end portion 31 at a position remote from a tip end thereof.

[0026] Methods for assembling the tube clamping structure of the above-described configuration will now be explained. First, the tubular elastic sealing member 2 is inserted from the end surface side of the engaging end portion 11 of the tube 1 such that the engaging end portion 11 is fitted between the inner tube portion 21 and the outer tube portion 22 of the elastic sealing member, and the annular fitting convex portion 2a of the elastic sealing member 2 is fitted to the annular concave portion 1b formed in the tube 1. It is preferable that the folded end surface 22a of the outer tube portion 22 covering the outer periphery of the engaging end portion 11 abuts the one end surface of the engaging end portion 11 on this occasion.

[0027] Thereafter, a loose clamping member 4 is placed on the outer periphery of the outer tube portion 22 of the elastic sealing member 2; the tubular opposing

member 3 is inserted from the folded end surface side of the outer tube portion 22; the annular protrusion 3a of the opposing member 3 is fitted to the annular concave portion 2b of the elastic sealing member 2; and by clamping through the clamping member 4, the tube clamping structure is completed.

[0028] It is preferable to set an inner diameter of the base portion 24 of the inner tube portion 21 of the elastic sealing member 2 to be larger than the outer diameter of the inserting end portion 31 of the opposing member 3 to enable insertion of the inserting end portion 31 with ease. On the other hand, sealing properties between the elastic sealing member 2 and the inserting end portion 31 can be improved by setting an inner diameter of the extension 23 of the inner tube portion 21 to be smaller than an outer diameter of the inserting end portion 31.

[0029] In a Modified Form 1 of the present embodiment, the tube 1 as illustrated in Figs. 5 and 6 is of similar arrangement as that illustrated in Fig. 3 except for the point that a portion of the engaging portion 11 ranging from the annular concave portion 1b to the end surface is formed as a wave-shaped tubular portion 14 with waveforms being formed in a peripheral direction. The provision of the wave-shaped tubular portion 14 enables it to insert the opposing member 3 with ease. By the provision of the wave-shaped tubular portion 14, generation of creases at the engaging end portion 11 can be smoothed out where clamping is performed by the clamping member 4 such that sealing properties may be secured at the clamping portion and leakage of fluid may be prevented.

[0030] In a Modified Form 2 of the present embodiment, the tube 1 as illustrated in Fig. 7 is provided with a slit 15 at one spot of the engaging end portion 11 in the peripheral direction to extend in an axial direction from the one end surface of the engaging end portion 11 towards the annular convex portion 1a. The remaining arrangement is similar to that as illustrated in Fig. 3. The provision of such a slit 15 enables it to insert the opposing member 3 with ease. Moreover, generation of creases can be smoothed out by the provision of the slit 15 where clamping is performed by the clamping member 4 such that sealing properties may be secured at the clamping portion and leakage of fluid may be prevented. Note that it is easier to form the slit 15 rather than forming the above-described wave-shaped tubular portion 14. It should further be noted that the slit 15 might also be formed not only on one spot in the peripheral direction but also on a plurality of spots.

[0031] In a Modified Form 3 of the present embodiment, the elastic sealing member 2 as illustrated in Fig. 8 is arranged in that annular projecting sealing members 25, which coaxially project outward and inward in radial directions, are formed at a plurality of spots in the axial direction on the outer peripheral surface and the inner peripheral surface of the extension 23 of the inner tube portion 21. The remaining arrangement is identical

to that as illustrated in Fig. 4. With this arrangement, the projecting sealing portions 25 projecting outward from the inner tube portion 21 closely contact the engaging end portion 11 to favorably secure sealing properties, while the projecting sealing portions 25 projecting inward closely contact the opposing member 3 to favorably secure sealing properties.

[0032] In a Modified Form 4 of the present embodiment, the elastic sealing member 2 as illustrated in Fig. 9 is of similar arrangement as that as illustrated in Fig. 4 except for the point that the outer tube portion 22 of the above-described forms has been omitted. The elastic sealing member 2 can be easily inserted into the tube 1 by omitting the outer tube portion 22 of the elastic sealing member 2 in this manner.

[0033] While embodiments of the present invention have been explained above in details, these embodiments are merely illustrative, and the present invention may be embodied in several forms without departing from the spirit of essential characteristics thereof.

#### Claims

1. A tube clamping structure for connecting an opposing member (3) to one end of a tube (1) comprising:

a tube (1) extending from one end to another end;

an engaging end portion (11) being formed at one end of the tube (1) and extending in an axial direction, and including an annular concave portion (1b) that is formed at an inner peripheral surface (13) thereof and that is located to be remote from the end surface in the axial direction;

a tubular elastic sealing member (21) inserted and attached to the engaging end portion (11) of the tube(1);

a tubular opposing member (3) comprising an inserting end portion (31) that can be inserted into an inner periphery of the elastic sealing member (2) and including an annular protrusion (3a) projecting outward from its outer peripheral surface in a radial direction and being located remote from a tip end thereof; and

a clamping member (4) annularly disposed at the outer periphery of the tube (1)

wherein the elastic sealing member (2) is comprised of an enveloping portion covering the end surface of the engaging end portion (11) of the tube (1) and an inner tube portion (21) including an outer peripheral surface that is fitted to the inner peripheral surface (13) of the engaging end portion(11),

wherein the outer peripheral surface of the inner tube portion (21) is comprised with an annular fitting convex portion (2a) matching the

annular concave portion (1b) of the tube(1), and the inner peripheral surface thereof with an annular fitting concave portion (2b) for fitting the annular protrusion (3a) of the opposing member (3), and

wherein the clamping member (4) is clamped on the outer periphery of the engaging end portion (11) with the inserting end portion (31) of the opposing member (3) being inserted and attached to the inner peripheral surface of the tubular elastic sealing member(2).

2. A tube clamping structure as claimed in Claim 1, characterised in that an annular convex portion (1a) projecting outwardly from the outer peripheral surface (12) of the engaging end portion (11) in the radial direction is formed intermediate of the engaging end portion.
3. A tube clamping structure as claimed in Claim 1 or Claim 2, characterised in that the annular concave portion (1b) formed on the inner peripheral surface (13) of the engaging end portion (11) is formed at an intermediate portion of the engaging end portion (11), wherein the clamping member (4) is disposed on a location closer to the end than the annular convex portion (1a), and wherein the inner tube portion (21) of the elastic sealing member (2) is provided with an extension (23) extending inward from the annular fitting convex portion (2a) of the inner tube portion (21) in the axial direction.
4. A tube clamping structure as claimed in any one of Claims 1 to 3, characterised in that a portion of the engaging end portion (11) of the tube (1) ranging from the annular concave portion (1b) to the end surface is formed as a wave shaped tubular portion (14) with waveforms being formed in a peripheral direction.
5. A tube clamping structure as claimed in any one of Claims 1 to 3, characterised in that at least one slit (15) is provided at the engaging end portion (11) of the tube (1) in the peripheral direction thereof to extend from the end surface in a direction of the annular convex portion (1a).
6. A tube clamping structure as claimed in any preceding Claim, characterised in that an inner end portion of the inner tube portion (21) in the axial direction is branched at an intermediate position in a thickness direction to comprise an annular outer branch portion (23a) and an inner branch portion (23b) that respectively extend outward and inward with respect to the radial direction in an inclined manner.
7. A tube clamping structure as claimed in any pre-

ceding Claim, characterised in that the inner tube portion (21) is comprised of a base portion (24) extending outward in the axial direction from the annular fitting concave portion (2b) and an extension (23) extending inward in the axial direction from the fitting concave portion (2b), and wherein the base portion (24) assumes an inner diameter that is slightly larger than an outer diameter of the inserting end portion (31) of the opposing member (3) while the extension (23) assumes an inner diameter that is slightly smaller than the outer diameter of the inserting end portion (31) of the opposing member (3).

8. A tube clamping structure as claimed in any preceding Claim, characterised in that annular projecting sealing portions (25) are provided that coaxially project outward and inward in radial directions on a plurality of spots on the outer peripheral surface and the inner peripheral surface of the extension (23) of the inner tube portion (21) in the axial direction.
9. A tube clamping structure as claimed in any preceding Claim, characterised in that the tube (1) is arranged either as a single-layered structure of resin, a double-layered structure with an inner layer of resin, conductive resin or metallic film and an outer layer of resin, or a triple-layered structure with an adhesive layer being formed intermediate of said inner layer and outer layer.
10. A tube clamping structure as claimed in any preceding Claim, characterised in that the elastic sealing member (2) further comprises an outer tube portion (22) extending from the enveloping portion, the outer tube portion (22) being bent outwardly so as to cover the end surface of the engaging end portion (11) while covering the outer peripheral surface (12) of the engaging end portion (11), the clamping member (4) being claimed on the outer periphery of the outer tube portion (22).

45

50

55

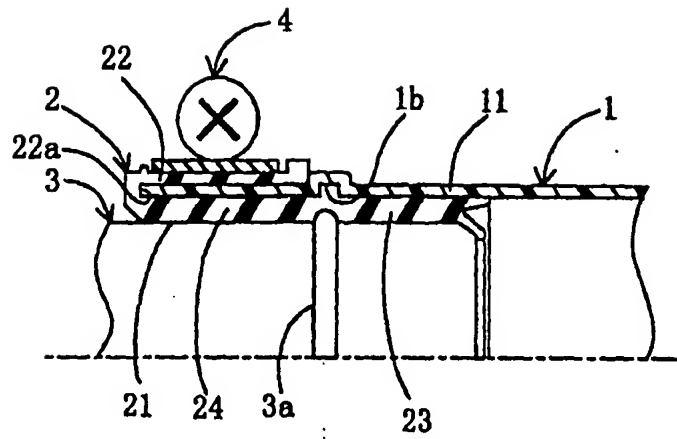


Fig. 1

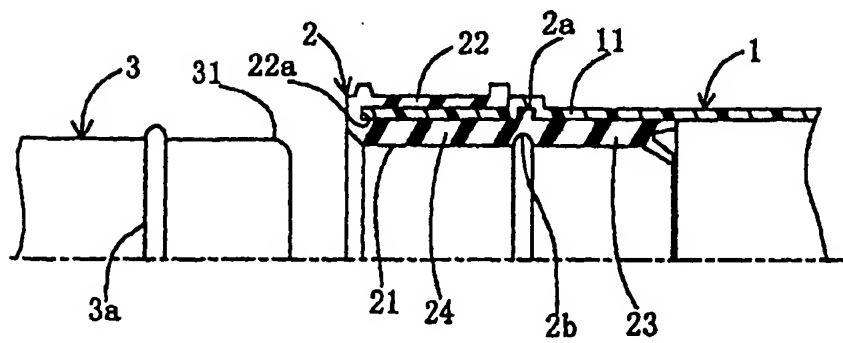


Fig. 2



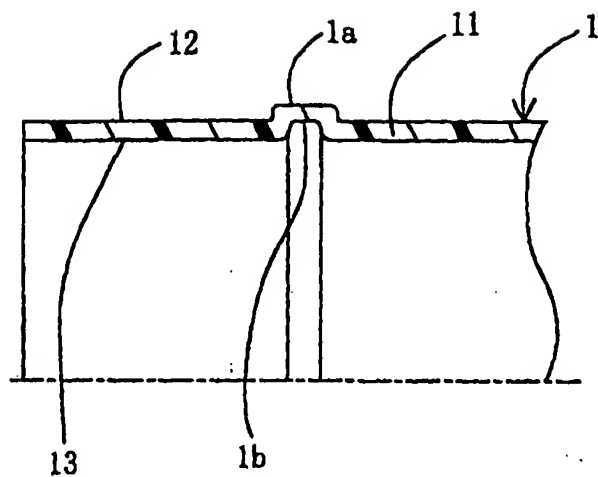


Fig. 3

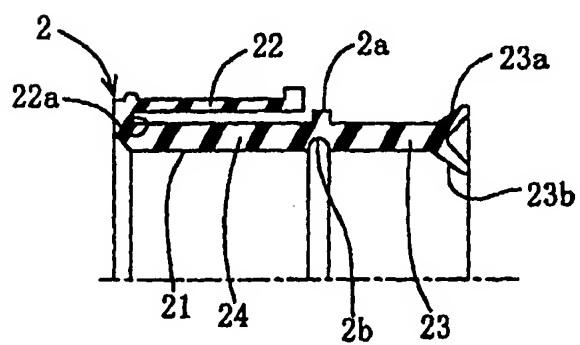


Fig. 4

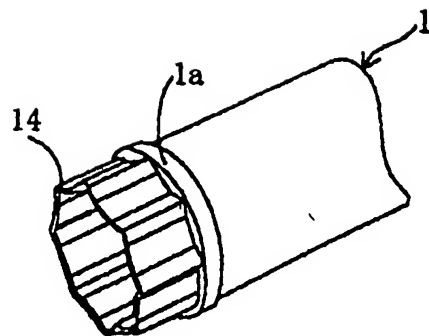


Fig. 5

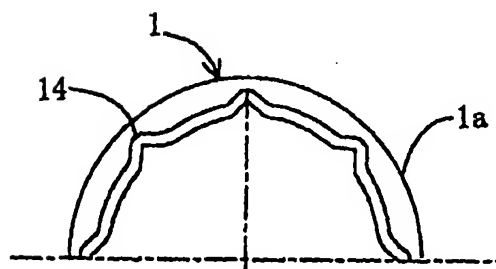


Fig. 6

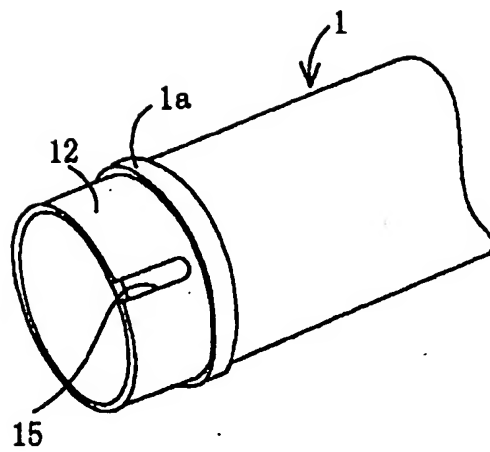


Fig. 7

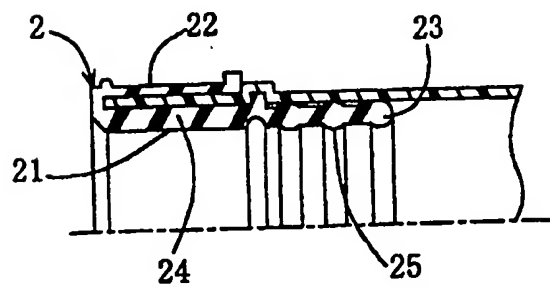
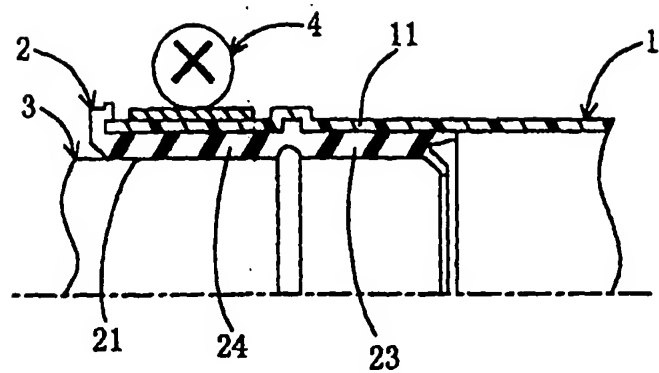


Fig. 8



**Fig. 9**

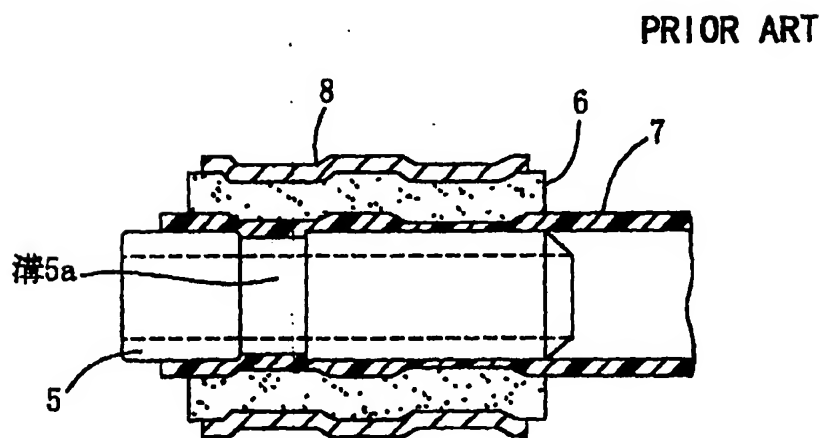


Fig. 10



(12) **EUROPEAN PATENT APPLICATION**

(88) Date of publication A3:  
08.01.2003 Bulletin 2003/02

(51) Int Cl.7: **F16L 21/08**

(43) Date of publication A2:  
29.11.2000 Bulletin 2000/48

(21) Application number: 00304513.5

(22) Date of filing: 26.05.2000

(84) Designated Contracting States:  
**AT BE CH CY DE DK ES FI FR GB GR IE IT LI LU  
MC NL PT SE**  
Designated Extension States:  
**AL LT LV MK RO SI**

(72) Inventors:  
• Miyajima, Atsuo  
Inuyama-shi, Aichi-ken 484-0894 (JP)  
• Sakazaki, Kazushige  
Komaki-shi, Aichi-ken 485-0831 (JP)

(30) Priority: 27.05.1999 JP 14804099  
12.05.2000 JP 2000140833

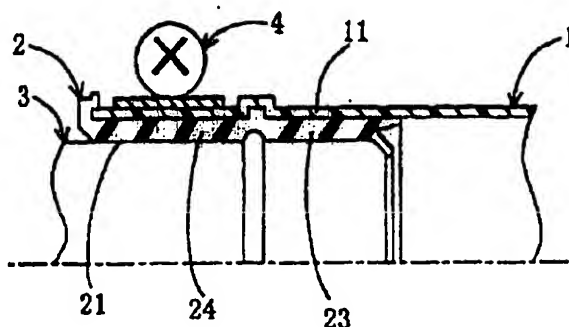
(74) Representative: Copsey, Timothy Graham et al  
Kilburn & Strode,  
20 Red Lion Street  
London WC1R 4PJ (GB)

(71) Applicant: Tokai Rubber Industries, Ltd.  
Komaki-shi, Aichi-ken, 485-8550 (JP)

(54) **Tube clamping structure**

(57) Tube 1 is comprised with an engaging end portion 11 formed on one end thereof and an annular concave portion 1b formed on the engaging end portion at a position remote from the end surface in the axial direction; an elastic sealing member 2 is comprised with an inner tube 21, which has an outer peripheral surface to be fitted to an inner peripheral surface 13 of the tube, and an outer tube portion 22, which is provided at one end side of the inner tube portion that is bent outwardly over as to cover one end surface of the engaging end portion while covering the outer peripheral surface of the

engaging end portion 11; and an elastic sealing member 2, which comprises an annular concave portion 2b formed on the inner peripheral surface of the inner tube portion and an annular protrusion 2a matching the annular concave portion 1b of the tube formed on the outer peripheral surface, is inserted into the tube. Thereafter, clamping of the outer periphery of the outer tube portion is performed through a clamping member 4 by inserting the tube with the elastic sealing member being inserted thereto until the annular protrusion 3a of the opposing member is fitted to the annular concave portion 2b.



**Fig. 9**



European Patent  
Office

# EUROPEAN SEARCH REPORT

Application Number  
EP 00 30 4513

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int.Cl.7)
A, D	PATENT ABSTRACTS OF JAPAN vol. 016, no. 474 (M-1319), 2 October 1992 (1992-10-02) & JP 04 171391 A (FUJI ELECTRIC CO LTD), 18 June 1992 (1992-06-18) * abstract *	1	F16L21/08
A	US 4 648 633 A (BERGMANN BERNHARD) 10 March 1987 (1987-03-10) * abstract; figure 1 *	1	
A	GB 1 432 471 A (BROOMHEAD F) 14 April 1976 (1976-04-14) * figure 2 *	1	
A	DE 369 924 C (RUDOLF HOEING) 24 February 1923 (1923-02-24) * figure 1 *	1	
			TECHNICAL FIELDS SEARCHED (Int.Cl.7)
			F16L
The present search report has been drawn up for all claims			
Place of search MUNICH		Date of completion of the search 15 November 2002	Examiner Vecchio, G
<p><b>CATEGORY OF CITED DOCUMENTS</b></p> <p>X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document</p> <p>T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons</p> <p>8 : member of the same patent family, corresponding document</p>			

EPO FORM 1503 (03.92) (P04C01)

**ANNEX TO THE EUROPEAN SEARCH REPORT  
ON EUROPEAN PATENT APPLICATION NO.**

EP 00 30 4513

This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report.  
The members are as contained in the European Patent Office EDP file on  
The European Patent Office is in no way liable for these particulars which are merely given for the purpose of information.

15-11-2002

Patent document cited in search report		Publication date	Patent family member(s)	Publication date
JP 04171391	A	18-06-1992	JP 2677009 B2	17-11-1997
US 4648633	A	10-03-1987	CH 664814 A5	31-03-1988
			DE 3573301 D1	02-11-1989
			EP 0175169 A1	26-03-1986
			JP 1864355 C	08-08-1994
			JP 5073958 B	15-10-1993
			JP 61248991 A	06-11-1986
GB 1432471	A	14-04-1976	NONE	
DE 369924	C	24-02-1923	NONE	